

Ship Sept 16 or

ASAP

Page 1

Work Order ID 150796

150796

Tuesday, September 06, 2016 2:43:52 PM

Item ID: D350-822-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: PA100 PUREair System for AS350/EC130 - Provisions

Start Date: 9/6/2016 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 9/16/2016 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: 2m Date: 16/09/06 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-822	F								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-822-013 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.01							
Quality Control									

SEP 08 2016

SEP 08 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Work Order ID 150796

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150796

Page 2

Item ID: D350-822-013**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** PA100 PUREair System for AS350/EC130 - Provisions**Start Date:** 9/6/2016 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 9/16/2016 **Req'd Qty:** 1.00 ***1*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.01

Identify and pack for shipping as per PPP D350-822-013

Location: _____

Ship JMF 16-09-08

140

0.00

140

QC21- Final Inspection - Work Order Release

QC

Memo

0.02

DAS
21
9-89

SEP 08 2016

Quality Control

JMF
16-09-08

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
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OTHER : _____					

Picklist Print

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Page 1

Work Order ID: 150796

150796

Parent Item: D350-822-013

D350-822-013

Parent Item Name: PA100 PUREair System for AS350/EC130 - Provisions

Start Date: 9/6/2016

Required Date: 9/16/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 16.09.01 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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NAS1149D0332J

Purchased

No

Each

1,598.000

58

NAS1149D0332J

Washer

Location

Loc Qty

Loc Code

CA

6

m129682

6

FP001

510

m134848

510

ST260a

600

m135566

600

ST264

482

m135536

482

650.0401

Purchased

No

Each

2.0000

1

650 0401

PUREair Fairing Assembly

Location

Loc Qty

Loc Code

FG109

2

132155

2

D4925-041

Manufactured

No

Each

0.0000

1

D4925-041

Mounting Plate Assembly

D4931-1

Manufactured

No

Each

0.0000

1

D4931-1

Engine Fitting (for acft models B2 & previous)

D4931-3

Manufactured

No

Each

0.0000

1

D4931-3

Engine Fitting (for B3 models)

SEP 07 2016

DAS 28 9-89

DAS 28 9-89

DAS 28 9-89

DAS 28 9-89

DAS 28 9-89

DAS 28 9-89

DAS 28 9-89

DAS 28 9-89

SEP 07 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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Parent Item Name: PA100 PUREair System for AS350/EC130 - Provisions

Start Date: 9/6/2016

Required Date: 9/16/2016

Start Qty: 1.00

Required Qty: 1.00

D4931-5
D4931-5

Engine Fitting (for B3e models)

D4935-1

D4935-1

Mounting Bracket

Manufactured No

Each 0.0000

**

1

120908

DAS 6 28 9-89

Manufactured No

Each 10.0000

**

6

PC DAS 28 9-89

Location

Loc Qty

Loc Code

ST139

10

146511

1

149873

9

1

D4943-1

D4943-1

Flex Hose

Manufactured No

Each 10.0000

**

1

PC DAS 28 9-89

Location

Loc Qty

Loc Code

ST220a

8

119754

8

st220b

2

119752

2

1

D4961-041

D4961-041

Tube Assembly

D4961-043

D4961-043

Tube Assembly

Manufactured No

Each 0.0000

**

1

145204 DAS 28 9-89

DAS 6 28 9-89

Manufactured No

Each 3.0000

**

1

PC DAS 28 9-89

Location

Loc Qty

Loc Code

ST140

3

149865

3

1

D5079-1

D5079-1

Placard, EAPS

Purchased No

Each 0.0000

**

2

180526

DAS 28 6 9-89

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WORK ORDER NON-CONFORMANCE / UPDATE

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Tuesday, September 06, 2016 2:43:51 PM

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Parent Item: D350-822-013

D350-822-013

Parent Item Name: PA100 PUREair System for AS350/EC130 - Provisions

Start Date: 9/6/2016

Required Date: 9/16/2016

Start Qty: 1.00

Required Qty: 1.00

D5090-041

Manufactured No

Each

0.0000

1

D5090-041

Duct Assembly

D5105-1

Manufactured No

Each

10.0000

2

D5105-1

Handle

Location

Loc Qty

Loc Code

st151

10

149869

10

D5110-1

Manufactured No

Each

4.0000

1

D5110-1

Swivel Nut Fitting

Location

Loc Qty

Loc Code

ST152

4

149879

4

D5179-1

Manufactured No

Each

21.0000

2

D5179-1

Doubler

Location

Loc Qty

Loc Code

ST220

21

149870

21

D5179-3

Manufactured No

Each

0.0000

2

D5179-3

Doubler

D5194-1

Manufactured No

Each

6.0000

2

D5194-1

Doubler

Location

Loc Qty

Loc Code

ST220

6

149874

6

DAS
28
9-89

SEP 07 2016

DAS
6
9-89

DAS
28
9-89

PC DAS
28
9-89

PC DAS
28
9-89

DAS
6
9-89

DAS
28
9-89

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Parent Item: D350-822-013

D350-822-013

Parent Item Name: PA100 PUREair System for AS350/EC130 - Provisions

Start Date: 9/6/2016

Required Date: 9/16/2016

Start Qty: 1.00

Required Qty: 1.00

D5208-041 Manufactured No

Each 0.0000 3

D5208-041

Blanking Plate Assembly

8411999090 Purchased No

Each 0.0000

8411999090

Gasket - 7/N 9752100180

9752018044 Purchased No

Each 11.0000 1

9752018044

Gasket (for B3 models)

Location

Loc Qty

Loc Code

ST589

11

m134710

1

m135521

10

9945000120 Purchased No

Each 11.0000 1

9945000120

Gasket (for B3e models)

Location

Loc Qty

Loc Code

ST564

10

m135521

10

ST589

1

m134710

1

23350CA050 Purchased No

Each 21.0000 2

23350CA050

WASHER

Location

Loc Qty

Loc Code

ST568

21

m129609

21

SEP 07 2016

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Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
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Parent Item: D350-822-013

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Parent Item Name: PA100 PUREair System for AS350/EC130 - Provisions

Start Date: 9/6/2016

Required Date: 9/16/2016

Start Qty: 1.00

Required Qty: 1.00

AN821-12J Purchased No

Each 15.0000 2

AN821-12J

Elbow (or AN821-12K or 12S)

**

PC DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST324

15

M135544

15

AN929-12J Purchased No

Each 7.0000 1

AN929-12J

Cap

**

PC DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST322

7

m134861

3

m135544

4

EN3686-050016 Purchased No

Each 0.0000 2

EN3686-050016

Screw

**

134580 DAS 6 28 9-89

DAS 27 9-89

LN9038-05012 Purchased No

Each 212.0000 32

LN9038-05012

Bolt

**

PC DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST564

212

m134976

11

m135544

201

LN9038-05040 Purchased No

Each 10.0000 1

LN9038-05040

Bolt

**

PC DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST564

10

m134976

10

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Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Picklist Print

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Tuesday, September 06, 2016 2:43:51 PM

Work Order ID: 150796

150796

Parent Item: D350-822-013

D350-822-013

Parent Item Name: PA100 PUREair System for AS350/EC130 - Provisions

Start Date: 9/6/2016

Required Date: 9/16/2016

Start Qty: 1.00

Required Qty: 1.00

LN9348-05

Purchased

No

Each

1.0000

26

I N9348-05

Nut

134466 X10
139976 Y16

DAS
6
9-89
DAS
28
9-89

Location

Loc Qty

Loc Code

ST564

1

m134976

1

MS20470AD3-4

Purchased

No

Each

828.0000

18

MS20470AD3-4

Rivet, Universal Head

PK DAS
28
9-89

Location

Loc Qty

Loc Code

GA

268

111477

268

ST310

560

111477

560

MS21919WCH12

Purchased

No

Each

15.0000

1

MS21919WCH12

Clamp

PK DAS
28
9-89

Location

Loc Qty

Loc Code

ST291

15

m135536

15

MS9592-138

Purchased

No

Each

6.0000

1

MS9592-138

Bracket

PK DAS
28
9-89

Location

Loc Qty

Loc Code

ST267

6

m132479

1

m135544

5

SEP 07 2016

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Shop Packet Print

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Tuesday, September 06, 2016 2:43:51 PM

Work Order ID: 150796

150796

Parent Item: D350-822-013

D350-822-013

Parent Item Name: PA100 PUREair System for AS350/EC130 - Provisions

Start Date: 9/6/2016

Required Date: 9/16/2016

Start Qty: 1.00

Required Qty: 1.00

NAS43DD3-64

Purchased

No

Each

6.0000

1

NAS43DD3-64

Spacer

Location

Loc Qty

Loc Code

GA

6

m132461

6

DAS
27
9-89

DAS
28
9-89

SEP 07 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____		
Description Work Order Deviation				Disposition					

Root Cause			FAULT CATEGORY								
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____							
Misidentified	☐	Past Due	☐								

5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10816	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB21308	FOD SCREEN ASSY
15**		LN29985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	650.0401	PUREAIR FAIRING ASSY
1	1	D4925-041	MOUNTING PLATE ASSY
1*	1*	D4931-1	ENGINE FITTING
1*	1*	D4931-3	ENGINE FITTING
1*	1*	D4931-5	ENGINE FITTING
6	6	D4935-1	MOUNTING BRACKET
1	1	D4943-1	FLEX HOSE
1	1	D4961-041	TUBE ASSEMBLY
1	1	D4961-043	TUBE ASSEMBLY
2	2	D5079-1	PLACARD
1	1	D5090-041	DUCT ASSEMBLY
2	2	D5105-1	HANDLE
1	1	D5110-1	SWIVEL NUT FITTING
2	2	D5179-1	DOUBLER
2	2	D5179-3	DOUBLER
2	2	D5194-1	DOUBLER
3	3	D5208-041	BLANKING PLATE ASSY
1*	1*	9752100180	GASKET
1*	1*	9945000120	GASKET
2	2	23350CA050	LOCKING TAB
2	2	AN821-12J	ELBOW (OR AN821-12K OR AN821-12S)
1	1	AN929-12J	CAP
58	58	BS4320-A5	WASHER (OR NAS1149D0332J)
2	2	EN3686-050016	SCREW
32	32	LN9038-05012	BOLT
1	1	LN9038-05040	BOLT
26	26	LN9348-05	NUT
18	18	MS20470AD3-4	RIVET
1	1	MS21919WHG12	CLAMP
1	1	MS9592-138	BRACKET
1	1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE